



BSH Home Appliances Group

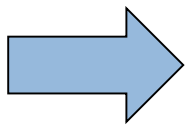
B/S/H/

Appendix 16 "Tool marking manual" to Group Regulation "Management of BSH tools and assets at supplier"

2022, GPU-D16

Tool Marking – Specification for BSH tool labeling

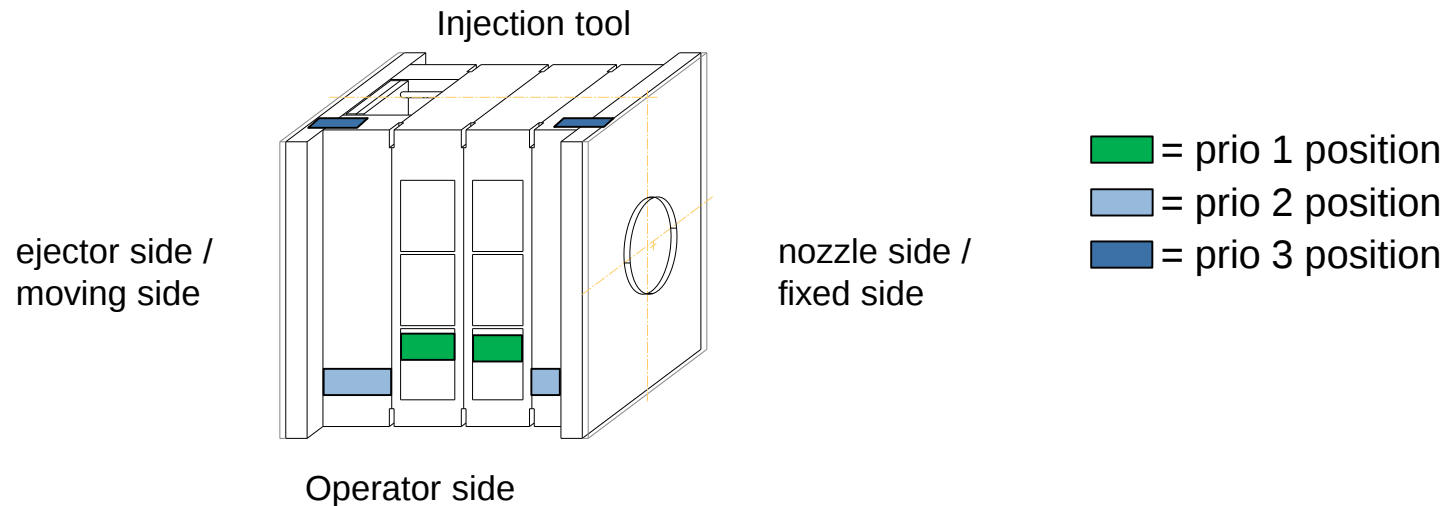
- ☐ Only machined engraving / milling / stamping directly in the mold plates is allowed.
- ☐ It is recommended to do this during mold plate milling process.
- ☐ Aluminum tags or adhesive labels are not allowed.
- ☐ Font Specification: Technical font
- ☐ Font height: minimum 7 mm, maximum 15 mm



- ☐ Please note that other marking or labeling (e.g. cooling plan, hot runner label, or other required labels by molder) can be done with tags or other engraving. But also for this cases robust and long lasting labels are required.

Tool Marking – Exact positioning of BSH tool labeling for injection moulds

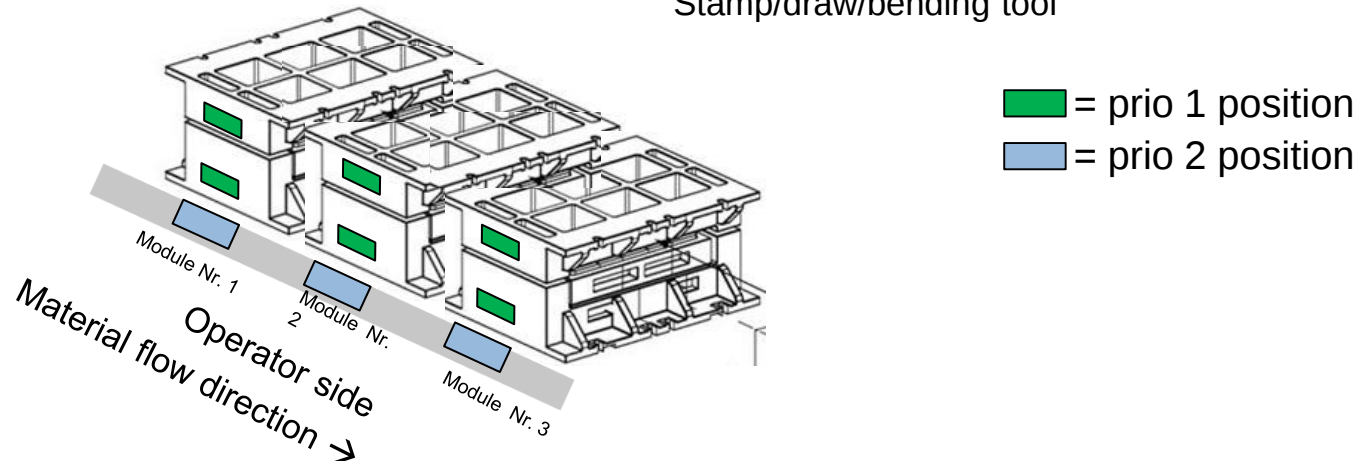
- Injection tool: Mark both tool halves (Nozzle-Side and Ejector-Side) on the OPERATOR side of mold with the BSH engraving.
- Stack molds: Mark on fixed side plates and moving side plates.



Tool Marking – Exact positioning of BSH tool labeling for metal tools

- Stamp tool: Similar to injection tool. Additional marking: Mark on each module also the module number. Prio. 2 position for marking is the clamping plate. Mark on clamping plate near on each module on upper and bottom clamping plate, if “prio. 1 position” is not possible.

Stamp/draw/bending tool

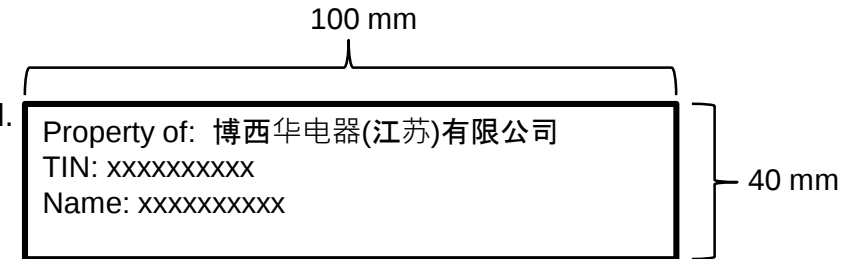


- **Die casting tools:** Should be handled similar like injection tools
- **Mounting devices, welding devices and extrusion tools** should be marked once on an technical reasonable and visible position



EXAMPLES: Marking of a tool ordered by BSH China BSH Electrical Appliances (Jiangsu) Co., Ltd.

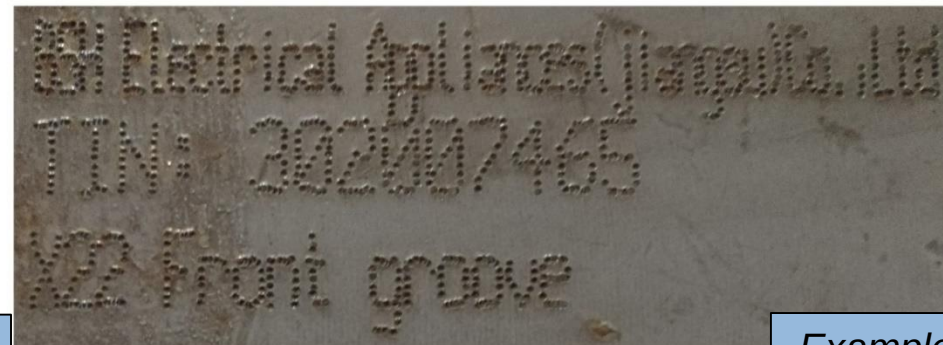
- Language: English or Chinese
- Layout:
 - Property of: BSH Electrical Appliances (Jiangsu) Co. Ltd.
or Property of: 博西华电器(江苏)有限公司
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example

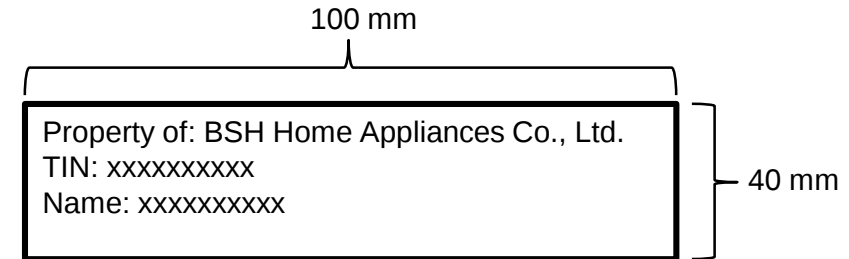


Example



EXAMPLES: Marking of a tool ordered by BSH China BSH Home Appliances Co., Ltd.

- Language: English or Chinese
- Layout:
 - Property of: BSH Home Appliances Co., Ltd.
or Property of: 博西华家用电器有限公司
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example

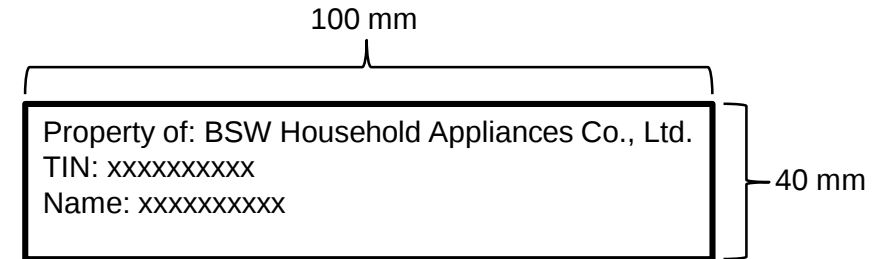


Example



EXAMPLES: Marking of at tool ordered by BSH China BSW Household Appliances Co., Ltd.

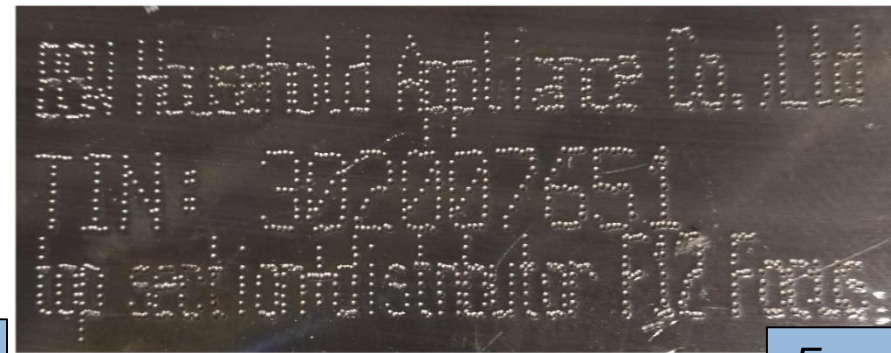
- Language: English or Chinese
- Layout:
 - Property of: BSW Household Appliances Co., Ltd.
or Property of: 博西威家用电器有限公司
 - TIN: xxxxxxxxxxxx
 - Name: xxxxxxxxxxxx



- Content for “xxxxxxxxxx” = Will be submitted with the BSH tool order!



Example



Example

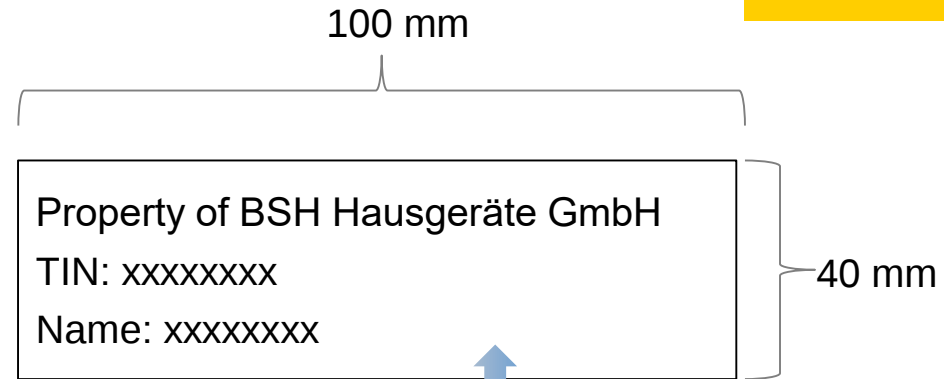
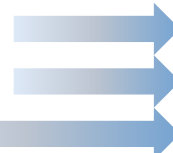


EXAMPLES: Marking of a tool ordered by BSH Germany

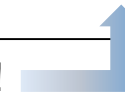
- Language: English

- Layout:

- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example



Example

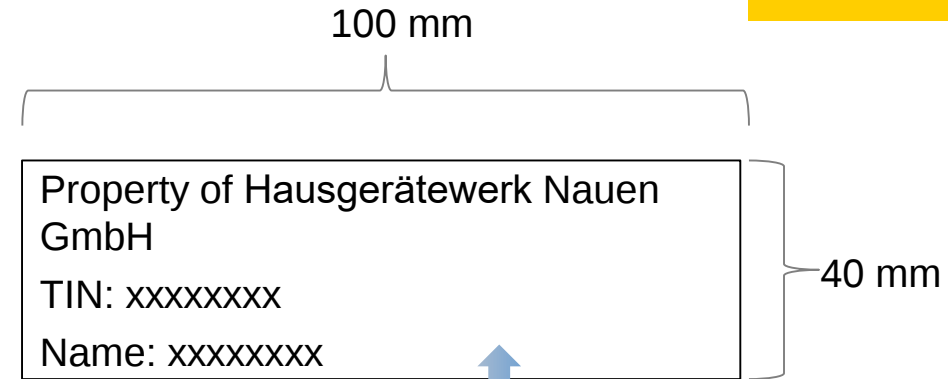
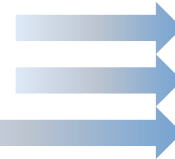


EXAMPLES: Marking of a tool ordered by Hausgerätewerk Nauen GmbH

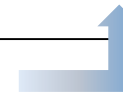
- Language: English

- Layout:

- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example



Example

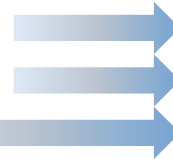


EXAMPLES: Marking of a tool ordered by Neff GmbH

- Language: English

- Layout:

- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!

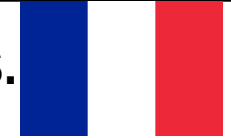


Example



Example

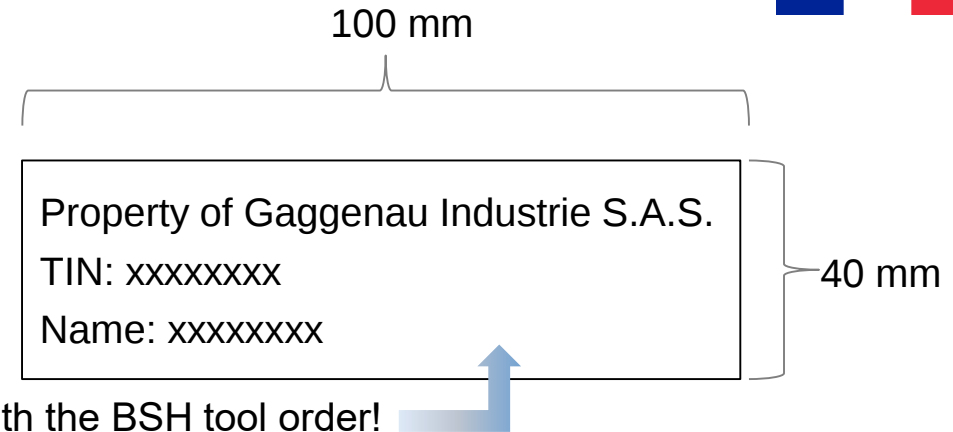
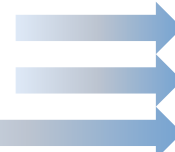
EXAMPLES: Marking of a tool ordered by Gaggenau Industrie S.A.S.



- Language: English

- Layout:

- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



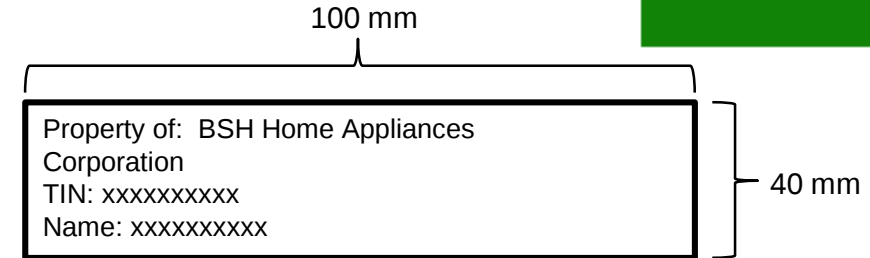
Example



Example

EXAMPLES: Marking of at tool ordered by BSH India

- Language: English
- Layout:
 - Property of: BSH Home Appliances Corporation
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx
- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example

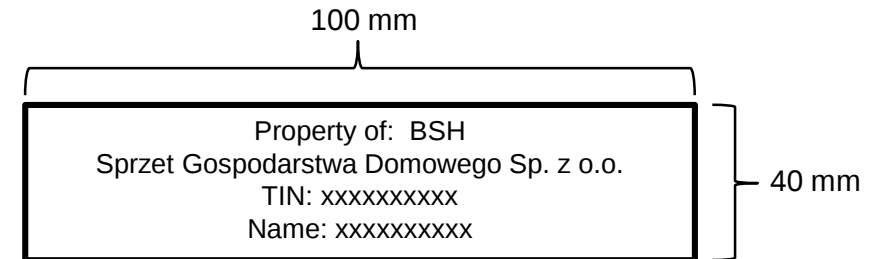
Example



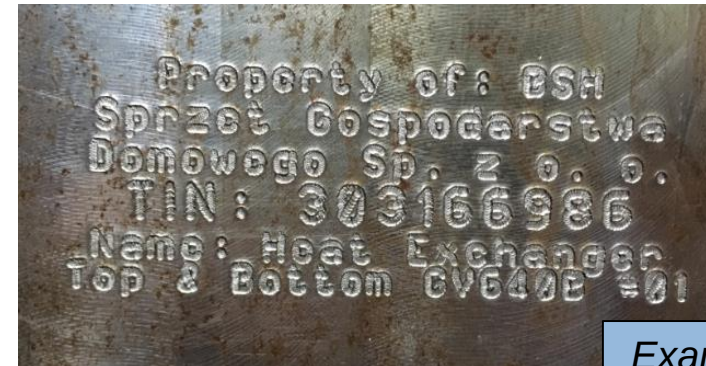
EXAMPLES: Marking of a tool ordered by BSH Poland



- Language: English and Polish
- Layout:
 - Property of: BSH Sprzet Gospodarstwa Domowego Sp. z o.o.
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx
- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example



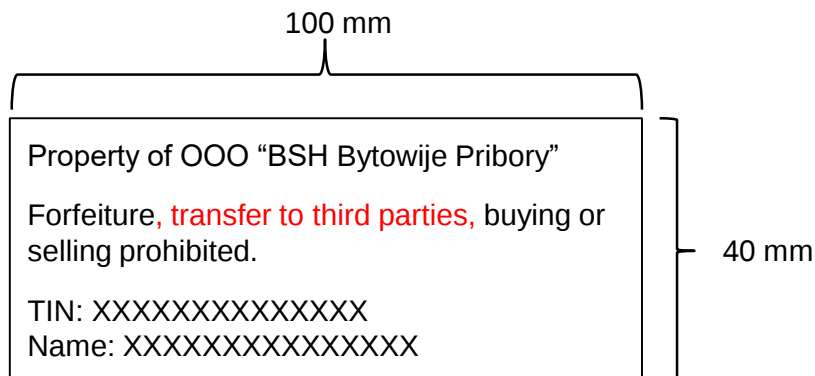
Example



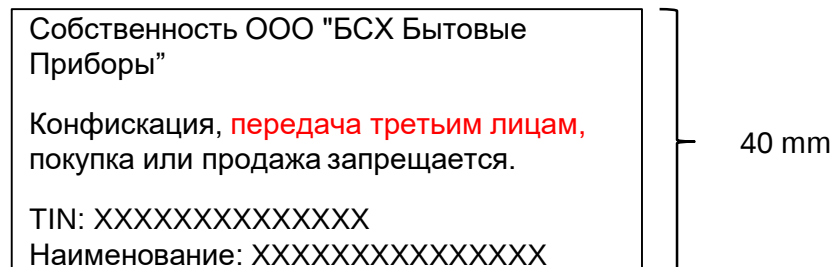
EXAMPLES: Marking of a tool ordered by BSH Russia

- Language: English and Russian
- Layout:

Example



Example

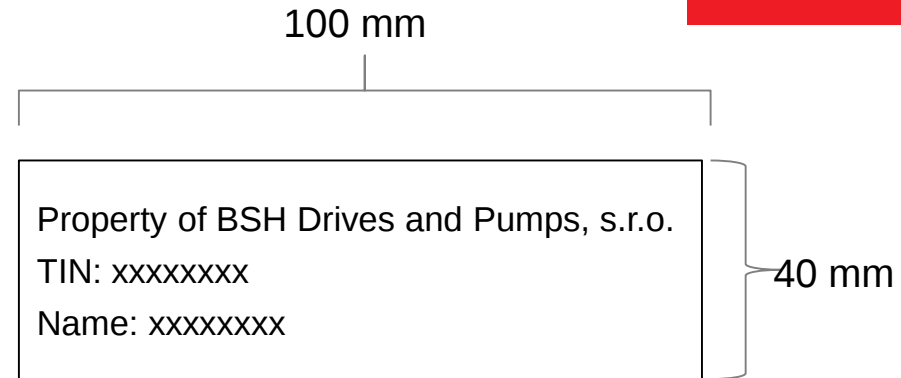


Content for "xxxxxxxx" = Will be submitted with the BSH tool order!

Tool Marking – Marking of at tool ordered by BSH SLOVAKIA



- Language: English
- Layout:
 - Property of BSH Drives and Pumps, s.r.o.
 - TIN = xxxxxxxx
 - Name = xxxxxxxx



- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example



Example

Example – Marking of tool ordered by BSH Slovenia



■ Language: English

■ Layout:

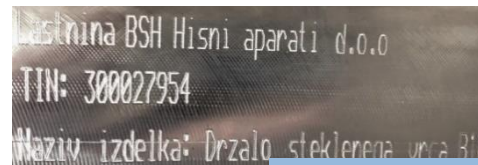
- Property = BSH legal entity
- TIN = Tool Identity Number
- Name = Part name



■ Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example



Example

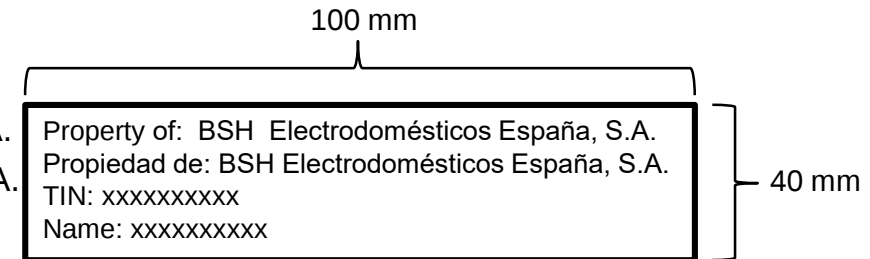
BSH Hišni aparati, d.o.o. Nazarje	
Naziv izdelka / Name of product:	
Št. načrta / No. of plan:	Leto izdelave / Year of making:
Šifra orodja / Mould code:	Teža / Weight:
Proizvajalec / Producer:	Dim. orodja / Dim. mould: b/l x l/w x h/h

Additional for IMT (plastic) tool also name plate

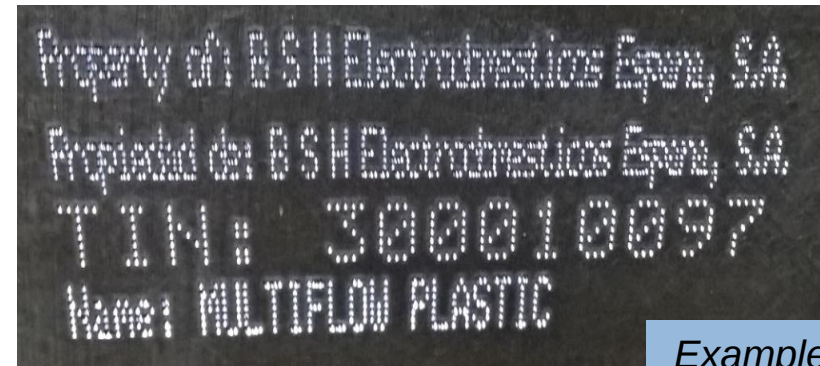
EXAMPLES: Marking of a tool ordered by BSH Spain



- Language: English and Spanish
- Layout:
 - Property of: BSH Electrodomésticos España, S.A.
 - Propiedad de: BSH Electrodomésticos España, S.A.
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx
- Content for “xxxxxxx” = Will be submitted with the BSH tool order!



Example

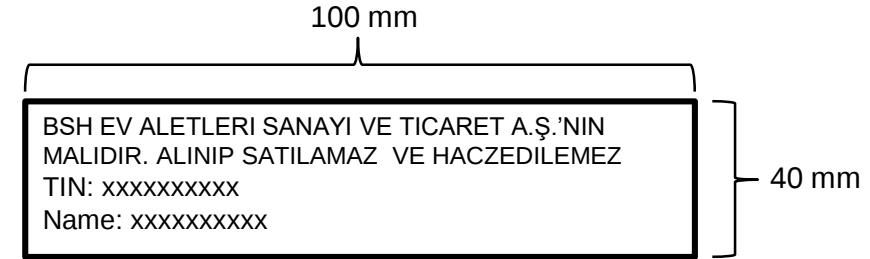


Example

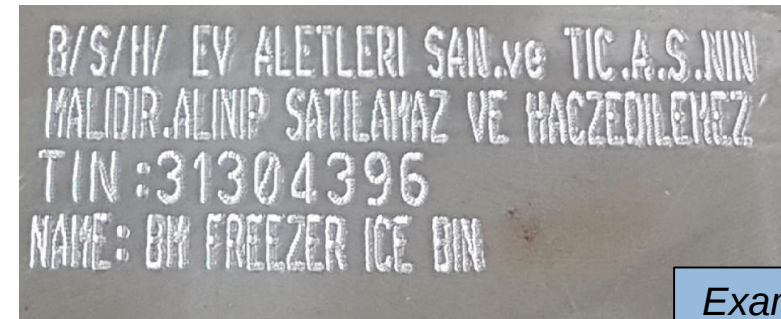


EXAMPLES: Marking of at tool ordered by BSH Turkey

- Language: English and Turkish
- Layout:
 - Property of: BSH Ev Aletleri San.ve Tic.A.ş.
 - TIN : xxxxxxxxxxxx
 - Name : xxxxxxxxxxxx
- Content for “xxxxxxxxxx” = Will be submitted with the BSH tool order!



Example

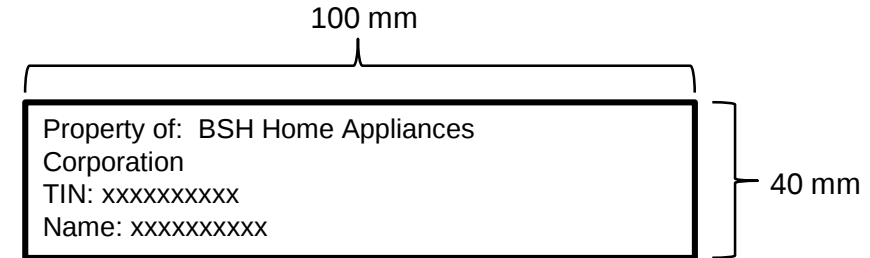


Example

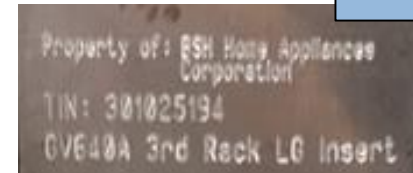
EXAMPLES: Marking of at tool ordered by BSH USA



- Language: English
- Layout:
 - Property of: BSH Home Appliances Corporation
 - TIN: xxxxxxxxxxxx
 - Name: xxxxxxxxxxxx
- Content for “xxxxxxxxxx” = Will be submitted with the BSH tool order!



Example



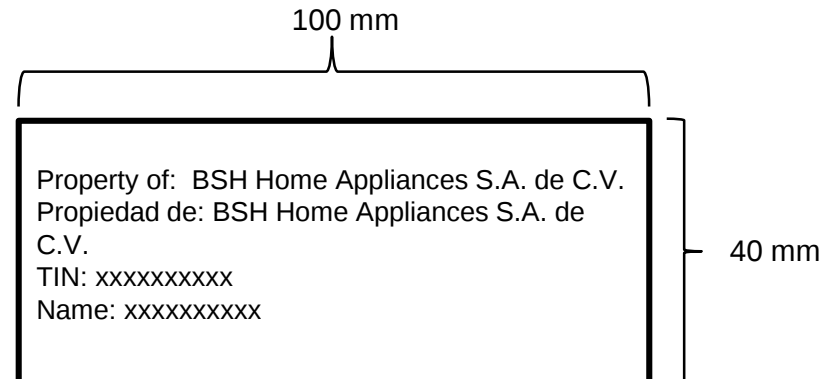
Example



EXAMPLES: Marking of a tool ordered by BSH Mexico

- Language: English and Spanish
- Layout:
 - Property of: BSH Home Appliances S.A. de C.V.
 - Propiedad de: BSH Home Appliances S.A. de C.V.
 - TIN: xxxxxxxxxx
 - Name: xxxxxxxxxx
- Content for “xxxxxxx” = Will be submitted with the BSH tool order!

Example



Do you have any questions? Please contact Toolstatus@bshg.com